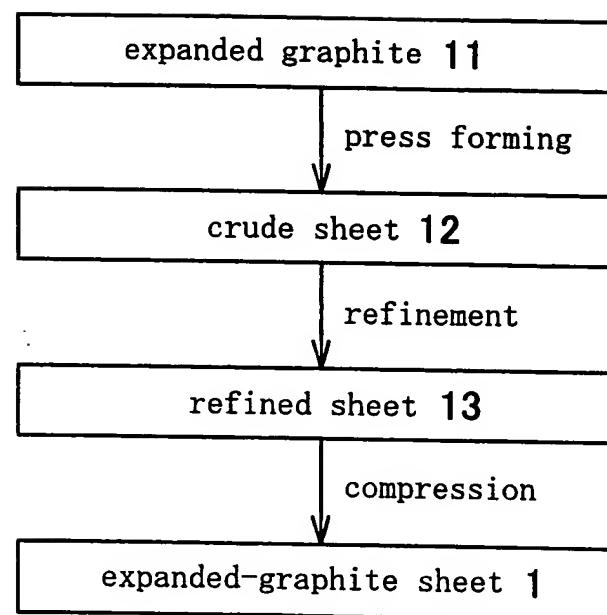




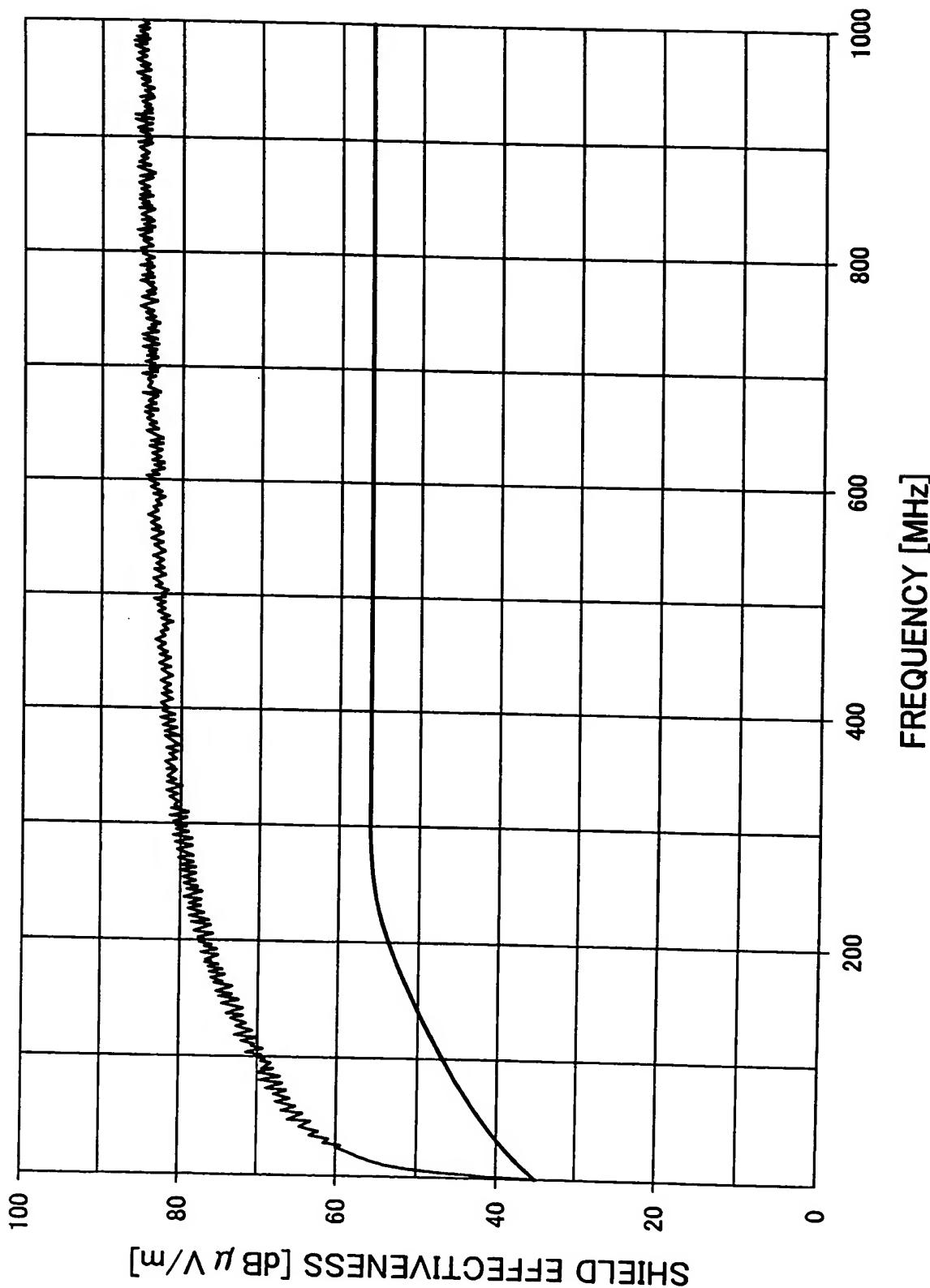
REPLACEMENT SHEET

1/3
F I G. 1



REPLACEMENT SHEET

2/3
F I G. 2



REPLACEMENT SHEET

3/3
F I G. 3



		rolling speed (m/min)					
		1	2	4	6	8	10
creases	no creases	no creases	creases	creases	creases	creases	creases
surface roughness							
center line average height Ra (μ m)		2	3	5	6	6	6
Max-Min Ave	$\times 100$ (%)	5	8	14	14	22	30